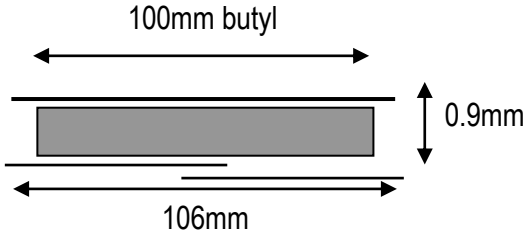


<b>PRODUCT CODE:</b>	311067		
<b>DESCRIPTION:</b>	MARMOX FLEECE 0.6MM X 100MM (10M) O/L X 8		
<b>SEALANT:</b>	0464		
<b>COLOUR:</b>	GREY		
<b>VERSION:</b>	2 (11/07/19)		
<b>STRIP SEALANT TOLERANCES</b>			
	<b>Min</b>	<b>Nominal</b>	<b>Max</b>
<b>STRIP THICKNESS (MM) (INC PAPER &amp; FLEECE)</b>	0.8	0.9	1.0
<b>STRIP WIDTH (MM)</b>	97	100	103
<b>STRIP LENGTH (M)</b>	10	10	10.5
<b>NOMINAL ROLL DIAMETER (MM)</b>	120		
<b>MINIMUM GLOSS LEVEL (%)</b>	80		
<b>SHAPE (FLAT / BEAD / U-SECTION)</b>	FLAT		
<b>STRIP POSITION ON PAPER</b>	CENTRAL		
<b>LAMINATE</b>	MARMOX PP FLEECE 40GSM 103MM		
<b>DRAWING REFERENCE</b>			
 <p>The drawing shows a cross-section of a strip. It consists of a central grey rectangle representing the fleece, which is 106mm wide and 0.9mm thick. This fleece is sandwiched between two thin white lines representing paper. Above the paper, there are two horizontal arrows indicating a width of 100mm, labeled '100mm butyl'. Below the paper, there are two horizontal arrows indicating a total width of 106mm.</p>			
<b>SETUP ITEMS</b>			
<p>0.6mm butyl, plus 0.1mm paper plus 0.2mm fleece = 0.9mm thickness.</p> <p>Ensure that there is not too much tension on the fleece unwind as this can stretch the fleece.</p> <p>Line 11: Die = T40, Togum A = Low, Togum B = Low, Conveyor = 11 m/min</p>			
<b>PACKAGING REQUIREMENTS</b>			
<b>PALLET TYPE</b>	AUXI		
<b>ROLLS PER BOX</b>	8		
<b>TOTAL NUMBER OF BOXES PER PALLET</b>	60		
<b>NO LAYERS</b>	5		
<b>BOXES PER LAYER</b>	12		
<b>PALLET DIVIDER CONFIG</b>	DIV1050 UNDER LAYERS 1, 2, 4		

Printed Fleece



Label

<h1>311067</h1> <h2>MARMOX FLEECE</h2>				
THICKNESS DICKE EPAISSEUR	<h3>0.6</h3>	mm	NUMBER OF ROLLS	<h3>8</h3>
WIDTH BREITE LARGEUR	<h3>100</h3>	mm	COLOUR	<h3>GREY</h3>
LENGTH LANGE LONGUEUR	<h3>10</h3>	m	BATCH NUMBER	D O M: Mar, 19 Expiry: Mar, 21
WO: ??????				