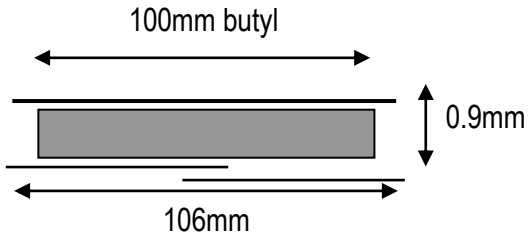
LYMINGTON NARRATIVE - STRIP REELING

PRODUCT CODE:	311067
DESCRIPTION:	MARMOX FLEECE 0.6MM X 100MM (10M) O/L X 8
SEALANT:	0464
COLOUR:	GREY
VERSION:	2 (11/07/19)

STRIP SEALANT TOLERANCES			
	Min	**Nominal**	**Max**
STRIP THICKNESS (MM) (INC PAPER & FLEECE)	0.8	0.9	1.0
STRIP WIDTH (MM)	97	100	103
STRIP LENGTH (M)	10	10	10.5
NOMINAL ROLL DIAMETER (MM)	120		
MINIMUM GLOSS LEVEL (%)	80		
SHAPE (FLAT / BEAD / U-SECTION)	FLAT		
STRIP POSITION ON PAPER	CENTRAL		
LAMINATE	MARMOX PP FLEECE 40GSM 103MM		

DRAWING REFERENCE



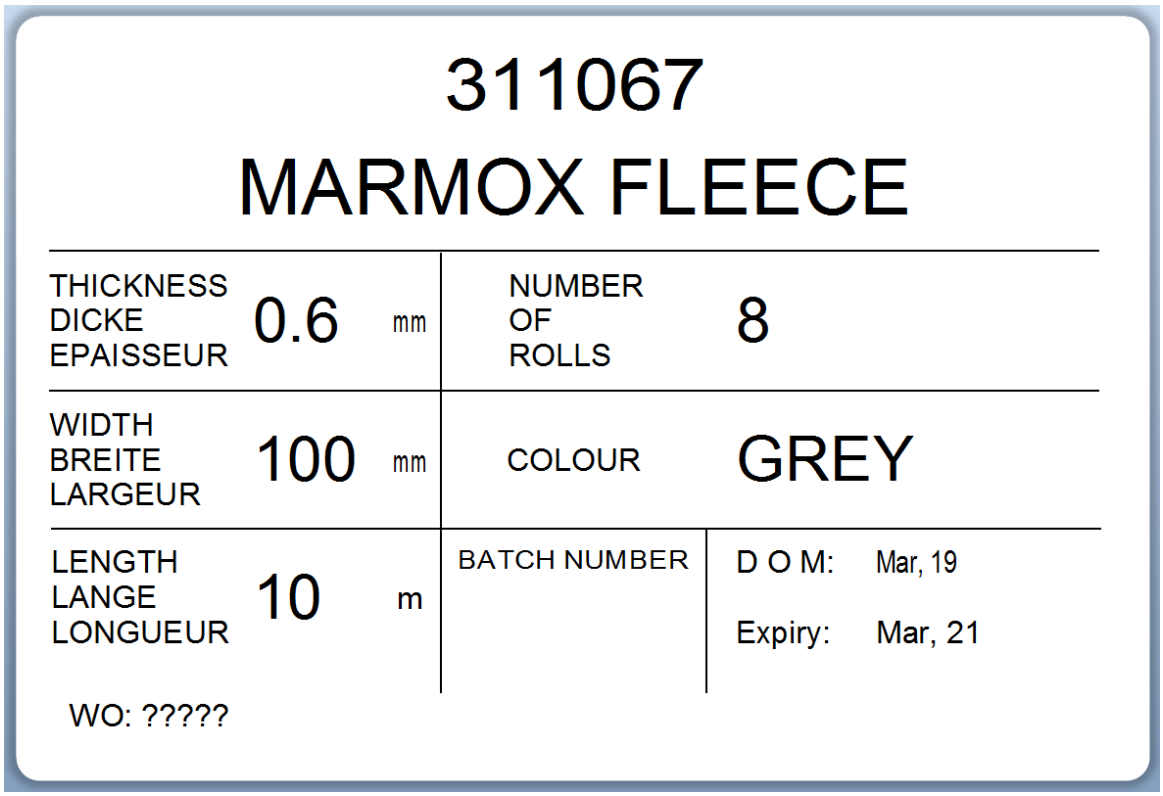
SETUP ITEMS

0.6mm butyl, plus 0.1mm paper plus 0.2mm fleece = 0.9mm thickness.

Ensure that there is not too much tension on the fleece unwind as this can stretch the fleece.

Line 11: Die = T40, Togum A = Low, Togum B = Low, Conveyor = 11 m/min

PACKAGING REQUIREMENTS	
PALLET TYPE	AUXI
ROLLS PER BOX	8
TOTAL NUMBER OF BOXES PER PALLET	60
NO LAYERS	5
BOXES PER LAYER	12
PALLET DIVIDER CONFIG	DIV1050 UNDER LAYERS 1, 2, 4

Printed Fleece

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